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I would talk it over with a Haas service tech. 05-29-2011, 07:39 AM #3. Now this is provided the turret does index, code is On; code is On;

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Index; KELLENBERGER; Productivity Inc Haas Lathe Programming Manual Page 129 G94 End Face Cutting Cycle M17 TURRET ROTATION ALWAYS FORWARD The M17 code is

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Haas 32bit CNC: Max Swing Over Bed: 23 Turret Index Time (One Tool) 1 Second: Turret Brushless Barfeed Interface, Quick Code Programming, Spindle Orientation

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G-code (also RS-274), Haas' Intuitive Programming System (IPS), Index turret to tool 3. Clear wear offset (00). N05: G96 S854 M03:

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